

# **Product Data Sheet**

## **Q7621 Air Assist CARB Compliant Contact Adhesive**

Fast Tack, Water-Resistant, CARB Compliant

#### **Features**

- High Strength, High Shear
- Quick Tack Formula
- No Ozone Depleting Substances
- Water-Resistant Bond
- Great for Multiple Substrates

## **Description**

Quality Aerosols Q7621 Air Assist CARB Compliant Contact Adhesive is a high strength, high shear, fast tack adhesive developed exclusively to work like a pressure pot system. It can be used on wood, particle board, plastic, fiberglass insulation and many other substrates. It has a quick tack with high solids and a water resistant bond.

## **Applications**

Q7621 is used for the permanent bonding of wood, particle board, plywood, FRP board, plastics, fiberglass insulation and many other substrates.

#### **Product Usage**

Q7621 Adhesive is designed as a two surface bonding application. Both surfaces need to be dry and clean of oil and debris. Spray an even coat of adhesive to cover 80%-100% of the surfaces. Allow solvents to dry 3-5 minutes until the adhesive becomes tacky. For porous surfaces it is recommended to apply a second coat after the first coat has become tacky. Put the coated surfaces together and apply uniform pressure. Full adhesive strength will be reached in 24 hours.

# **Product Specifications**

 Color
 Clear to Yellow or Red

 Solids
 32.1% +/- 2%

 VOC g/L
 24.5% / 201 g/L

VOC Compliant CARB/OTC Yes (Does not meet SCAQMD rule 1168)

Bonding Range 3-60 hours

Dry/Tack Time 3-5 minutes

Spray Pattern Determined by used

Sizes Offered 9#, 30#, 145#, 270#

Warranty Period 1 year from manufacture date Square Feet Coverage 9# - approx 418 ft<sup>2</sup> @ 2g

> 30# - approx 1392 ft² @ 2g 145# - approx 6264 ft² @ 2g 270# - approx 12,528 ft² @ 2g

Note: all results are based on 2g dried glue/ft2

#### Storage

Store in a cool, dry, and well ventilated area. Do not handle or store near open flame or other heat sources. We recommend storing at or above 65°F. Bulk and canister products should be kept off the floor.

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