

# **Product Data Sheet**

## **Q9005 California Compliant Contact Adhesive**

Water-Resistant bond, HAPS Free

#### **Features**

- Great for Multiple Substrates
- HAPS Free
- Water-Resistant Bond
- Meets and Exceeds the SCAQMD Rule 1168

## **Description**

Quality Aerosols Q9005 California Compliant Contact Adhesive is a high strength, high shear adhesive. Q9005 is specially formulated for making permanent bonds. Q9005 Adhesive can be used on all types of wood, most metals, laminates, veneers, felt and other substrates. It is a high solids adhesive with superior bond strength, is resistant to high temperature and has a water resistant bond.

### **Applications**

Q9005 is used for the permanent bonding of wood, metal, laminates, veneer, plastics, cloth, fiberglass insulation, and many other substrates.

#### **Product Usage**

Q9005 Adhesive is designed as a two surface bonding application. All surfaces should be tested for compatability. Surfaces need to be dry and free of oil and debris. Apply an even coat of adhesive to cover 85%-100% of the surfaces. Allow the solvents to dry 3-5 minutes until the adhesive becomes tacky. It is recommended to apply a second coat after the first coat becomes tacky. Put the coated surfaces together and apply pressure. Full adhesive strength will be reached in 24 hours. Q9005 is not recommended for any one surface bonding.

#### Storage

Store in a cool, dry, and well ventilated area. Do not handle or store near open flame or other heat sources. We recommend storing at or above 65°F. Bulk and canister products should be kept off the floor.

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# **Product Specifications**

Color **Natural or Red Solids** 27.6% +/- 2% **VOC Content** 3.6 g/L **VOC Compliant CARB/OTC** 3-30 minutes **Bonding Range** Dry/Tack Time 3-5 minutes Sizes Offered 5 Gallon, 55 Gallon **Warranty Period** 1 year from manufacture date **Square Feet Coverage** 5 gal - 62 ft2 per pound 55 gal - 62 ft2 per pound

