



# Product Data Sheet

## Q315 Heavy Duty Web Adhesive

Fast Tack, Web Spray, Long Working Time, Cost Effective

# Q315 Heavy Duty Web Adhesive

### Features

- Designed to Bond Various Substrates and Surfaces
- Long Open Time
- High Temperature Resistance to Shear Failure
- Fast Drying and Aggressive Bonding Strength
- Great for Automotive Headliners

### Description

Quality Aerosols Q315 is a non-chlorinated, heavy duty web adhesive that can be used for many types of surfaces and will give you a very aggressive permanent bond. Q315 is a versatile adhesive that can be used on most substrates, such as paper, cardboard, fabric, foam, wood, and many plastics. It has a fast drying time and is great for use in the automotive headliner area. This adhesive has no chlorinated solvents.

### Applications

Used for the permanent bonding of automotive headliners, paper, cardboard, fabrics, foam, wood, and many plastics. Q315 is fast drying and has a very aggressive bonding tendency.

### Product Usage

Q315 is designed to be applied to the two surfaces about to be joined, but can be used with just one side. Surfaces need to be dry and free of oil and debris. Spray an even coat of adhesive to cover 80%-95% of the surface. Allow to dry 2-4 minutes. For crucial areas such as tile or wood, it is recommended to apply a coat to both surfaces for a great bond. For best results spray on the first coat of adhesive and let it get tacky and then spray a second coat. This will allow for a great permanent bond. Best to use when the temperature is 70°F or higher.

### Storage

Store in a cool, dry, well ventilated area. Do not handle or store near open flame or other heat sources. We recommend storing at or above 65°F. Bulk and canister products should be kept off the floor.

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## Product Specifications

<b>Color</b>	Clear to Slightly Amber
<b>Solids</b>	34.7% +/- 2%
<b>Aerosol VOC Content</b>	52.10%
<b>Cylinder VOC Content</b>	54.4% / 383.6 g/L
<b>VOC Compliant CARB/OTC</b>	No
<b>Bonding Range</b>	2-30 minutes
<b>Dry/Tack Time</b>	2-4 minutes
<b>Spray Pattern</b>	Web
<b>Sizes Offered</b>	12oz, 8#, 30#, 135#, 270#
<b>Warranty Period</b>	1 year from manufacture date
<b>Recommended laydown</b>	2.5g/ft <sup>2</sup>

