



## Product Data Sheet

### Q-5200 VOC COMPLIANT CONTACT ADHESIVE

Fast Tack, High Solids, High Strength VOC Compliant



#### Features

- Fast Tack, Great for Multiple Substrates
- Quick Tack Formula
- No Oxone Depleting Substances
- Water-Resistant Bond
- No Chlorinated Solvents

#### Description

Quality Aerosols Q-5200 VOC Complaint Contact is a high strength, high shear and fast tack adhesive. Our adhesive is specially formulated for making permanent bonds. Our Q-5200 Adhesive is best effective when both surfaces are coated. It can be used on wood, particle board, plywood, FRP board, Plastics, fiberglass insulation and many other surfaces. It has high solids and has a water resistant bond, quick tack and high temperature resistance. All surfaces should be tested for compatibility before using.

#### Applications

Used for the permanent bonding of wood, particle board, plywood, FRP Board, Plastics fiberglass insulation and other substrates.

#### Product Usage

Q-5200 Adhesive is designed to be applied to the two surfaces about to be joined, Spray an even coat of adhesive to cover 80% to 100% of the surfaces. Do not wet the surfaces. Allow to dry 2 to 4 minutes and becomes tacky. For porous surfaces it is recommended to apply a second coat after the first has become tacky. Put the coated surfaces together and apply pressure. Full adhesive strength will be reached in 24 hours.

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Health	2
Flammability	3
Reactivity	0
Personal Protection	A



#### Product Specifications

Color	Clear to Yellow or Red
Odor	Typical Solvent Odor
Solids	43% +/- 2%
Shear Adhesion Failure Temp	225°F
Specific Gravity	0.87 g/cc +/- 0.02 g/cc
Physical State	Liquid
% VOC	16% / 249 g/l
Evaporation Rate	Not determined
Boiling Point	156°F
Flash Point	138°F
Spray Pattern	Web
Storage	Store in a cool, dry, and well-ventilated area. Do not handle or store near open flame or other sources
Sizes Offered	20 oz, 11#,38#, 177#,355#
Net Weight	14oz, 9#, 27#, 135#, 270#
VOC Compliant CARB/OTC	Yes
Ozone Depleting Compounds	No
Shelf Life	1 Year +
Square Feet Coverage	20oz - approx 60 ft2 @ 2gms 11# - approx 610 ft2 @ 2gms
Note:All results are based on 2gms dried glue/ft2	38# - approx 1830 ft2 @ 2gms 177# - approx 9160 ft2@2gms 355# - approx 18322 ft2@2gm
<b>Transportation Information</b>	
Proper Shipping Name	Liquefied Gas, Flammable NOS
	UN3161, Class 2.1
24 hr. Medical Emergency	1-800-424-9300 US 1-703-527-3887 International

Q-5200  
VOC Compliant  
Contact Adhesive