



Product Data Sheet

Q-320 HIGH STRENGTH - FAST TACK CONTACT

Fast Tack, High Solids, High Strength, High Shear

Features

- Quick Tack, High Shear
- Long Open Time
- Short Tack Time for Faster Applications
- Great for the RV and Cargo Trailer Industry
- Works with MRP & EPS



Description

Quality Aerosols Q-320 Contact is a high strength, high shear and fast tack adhesive. Our adhesive is specially formulated for making permanent bonds. Our Q-320 is best best effective when both surfaces are coated. It can be used on many substrates such as wood, particle board, plywood, FRP board, cork, felt (with no bleed through), expanded polystyrene, soft cell foam and many other porous and non-porous surfaces. Q-320 has a quick tack and long working time that is idea for large jobs. Non-Chlorinated

Applications

Used for the permanent bonding of wood, particle board, plywood, FRP Board, felt, cork, expanded polystyrene and many other substrates.

Product Usage

Q-320 Contact is designed to be applied to the two surfaces about to be joined, Spray an even coat of adhesive to cover 80% to 100% of the surfaces. Do not wet the surfaces. Allow to dry 2 to 4 minutes. For crucial areas such as edgebanding, it is recommended to apply a second coat after the first coat has dried and become tacky. Place the coated surfaces together and apply uniform pressure for strongest bond. Full adhesive strength will be reached after 24 hours. Q-320 is not damaged by freezing. Keep container at room temperature of approximately 77° F (25°C)

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|---------------------|---|
| Health | 2 |
| Flammability | 4 |
| Reactivity | 1 |
| Personal Protection | A |



Product Specifications

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|--|---|
| Color | Clear to Yellow or Red |
| Odor | Typical Solvent Odor |
| Solids | 29% +/- 2% |
| Specific Gravity | 0.69 gm/cc +/- 0.2 gms/cc |
| Density | 5.7 lbs/gal +/- 0.2 lbs/gal |
| % VOC | 44%/578 g/l |
| VOC European Union | 578 g/l |
| Spray Pattern | Web |
| Tack Time | 2 - 4 minutes of application |
| Open Time | 5-50 minutes of application |
| Spray Pattern | Web |
| Storage | Not damaged by freezing. Keep container at room temperature of approximately 77°F. Canister products should be kept of floor. |
| Sizes Offered | 20 oz, 11#,38#, 177#,355# |
| Net Weight | 12oz, 9#, 30#, 150#, 300# |
| Flammability: Aerosol | Flammable per std flame projection test |
| : Canister | Flammable per ASTM E-681-04 |
| Shelf Life | 1 Year from date of shipment |
| Square Feet Coverage | 12oz - approx 22 ft2 @ 2.0gms 9# - approx 263 ft2 @ 2.0gms 30# - approx 880 ft2 @ 2.0gms 150# - approx 3959 ft2@2.0gms 300# - approx 7905 ft2@2.0gm |
| Note: All results are based on 2.0gms dried glue/ft2 | |
| Transportation Information | |
| Proper Shipping Name | Liquefied Gas, Flammable N.O.S. |
| | UN3161, Class 2.1 |
| 24 hr. Medical Emergency | 1-800-424-9300 US 1-703-527-3887 International |

Q-320
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